RISO INC. TECHNICAL INFORMATION BULLETIN

Subject: Cutter Assembly | Bulletin No: 52

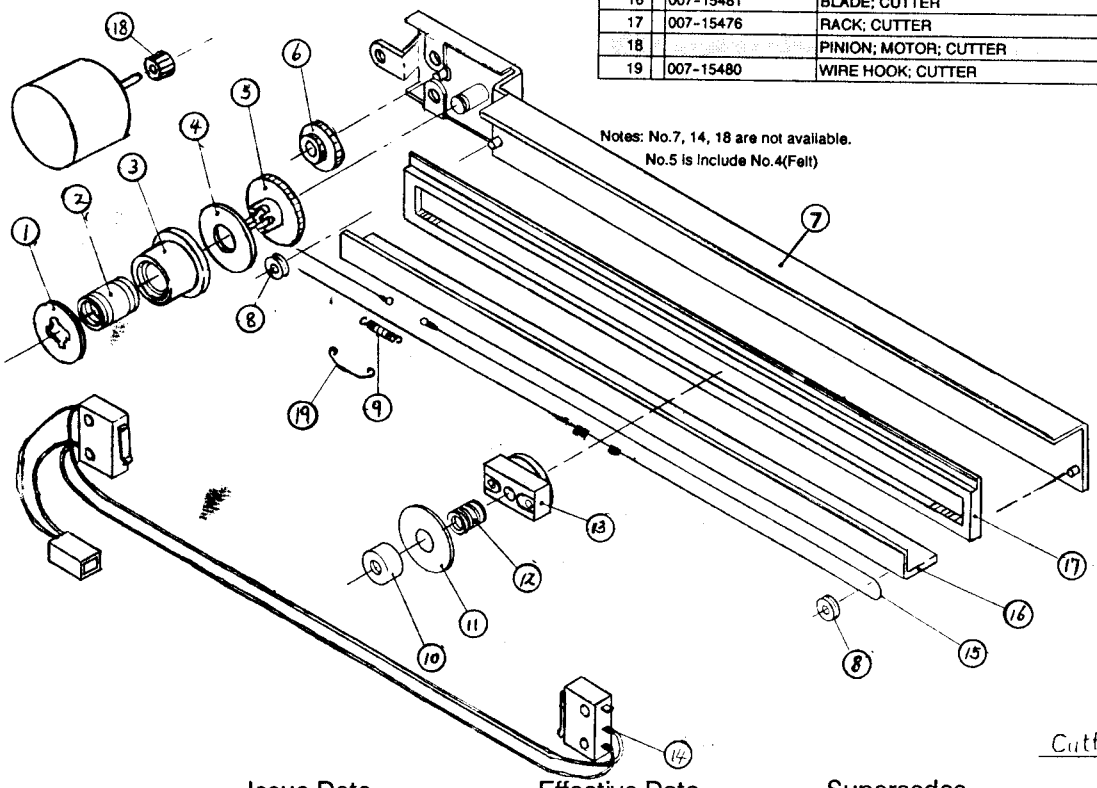
☐ Factory Modification ☐ Field Modification ☐ Safety Information ☒ Technical Information ☐ General Information ☐ Adv. Tech Information	Applies to: 2500 2700 3500	Modification Schedule: ☐ TBS ☐ Next Call ☐ Next PM ☐ As Necessary	Factory Installed _____ Field Installed _____ Fitting TIme _____

CUTTER BODY

Service parts for the Cutter Body are as follows:

No.	PART #	DESCRIPTION	DEALER PRICE
1	007-15463	STOPPER A; CUTTER	$0.55
2	007-15477	SPRING A; CUTTER	$0.69
3	007-15474	CORE; CUTTER	$0.55
4.5	007-15462	GEAR A; CUTTER	$1.38
6	007-15472	GEAR B; CUTTER	N/A
7		FARME; BODY; CUTTER	
8	007-15473	PULLEY; CUTTER	N/A
9	007-15478	SPRING B; CUTTER	N/A
10	007-15466	STOPPER B; CUTTER	N/A
11	007-15482	DISC; CUTTER	N/A
12	007-15479	SPRING C; CUTTER	N/A
13	007-15465	SLIDE GEAR; CUTTER	N/A
14		ASS'Y; MICRO SW; CUTTER	
15	007-15464	WIRE; CUTTER	N/A
16	007-15481	BLADE; CUTTER	N/A
17	007-15476	RACK; CUTTER	N/A
18		PINION; MOTOR; CUTTER	
19	007-15480	WIRE HOOK; CUTTER	N/A

Notes: No.7, 14, 18 are not available.
No.5 is include No.4(Felt)



Cutter Body

Issue Date	Effective Date	Supersedes Bulletin	Date	Page No.
11/15/89	11/15/89		11/15/89	1 of : 2

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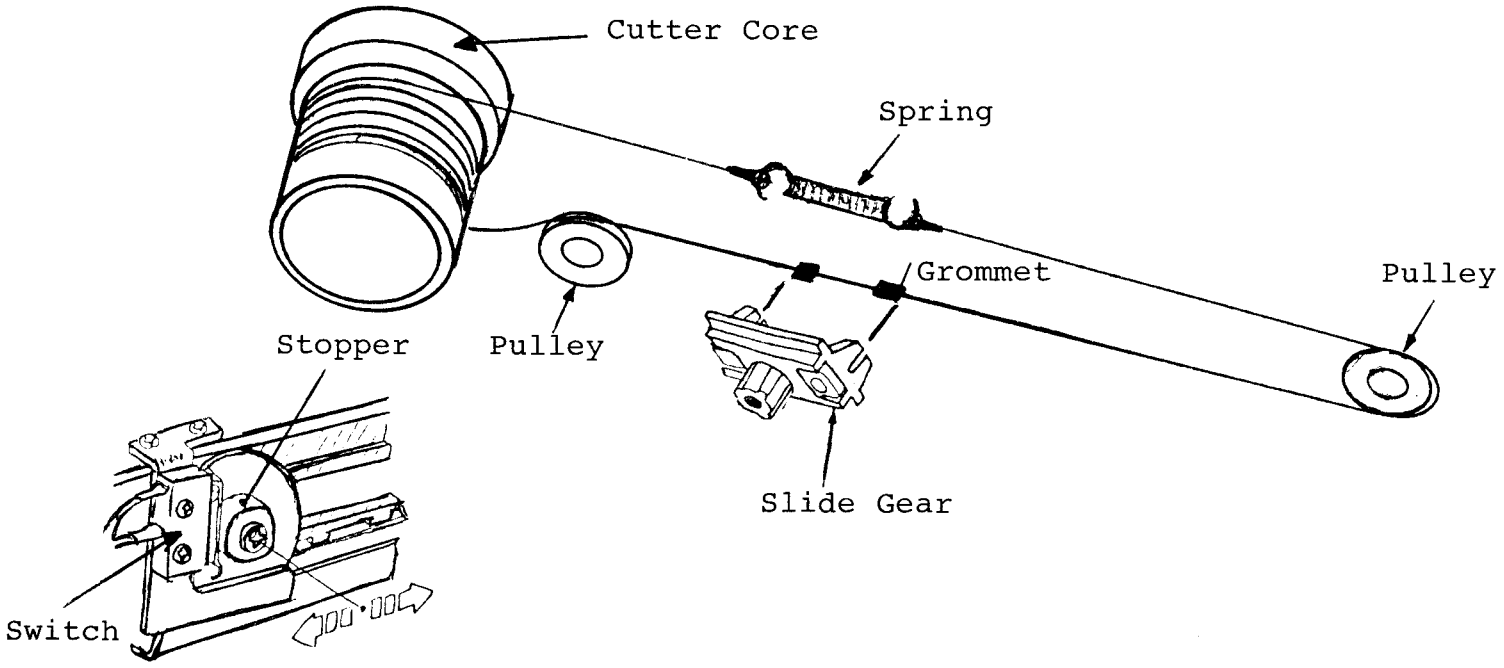

Technical Tips:

1. Wrapping the cutter cable, start at top-inner side of cutter core. Make six revolutions counter-clockwise. Do not overlap windings.

2. Insure that the cable is installed properly on pulleys and that the slide-gear is locked in place by grommets.

3. When the cutter blade is in the home position, insure that the stopper activates the switch properly.

4. If the cable overlaps when driving, the frame bracket that supports the motor and clutch mount may have to be aligned.

5. Do not lubricate with oil or grease. It will eventually work into the cutter clutch assembly and cause slipping in the drive of the blade.

6. Micro switch #14 can be purchased locally.

GK-031